

# Stallion Stainless Steel Gearboxes

## Stainless Steel Worm Gearboxes

Worm gearboxes

Coaxial gearboxes

Stainless steel motors









## Stainlessteel Gears 130 ÷ 111

### STANDARD FEATURES

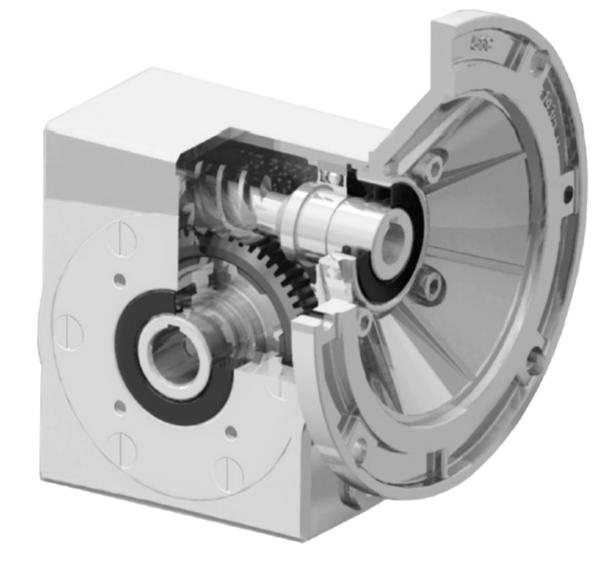


Special housing designed to keep adeguate lubrication with low Oil q.ty to avoid internal pressures.

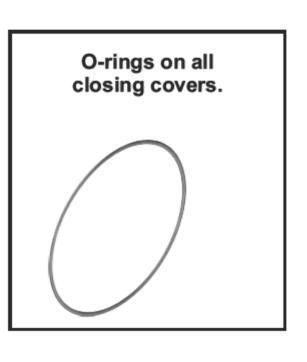


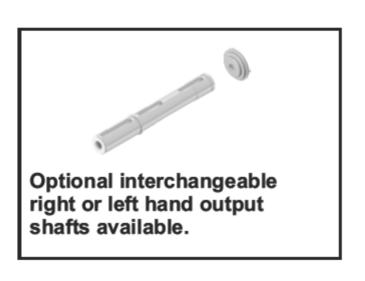
Life lubricated fully synthetic oil

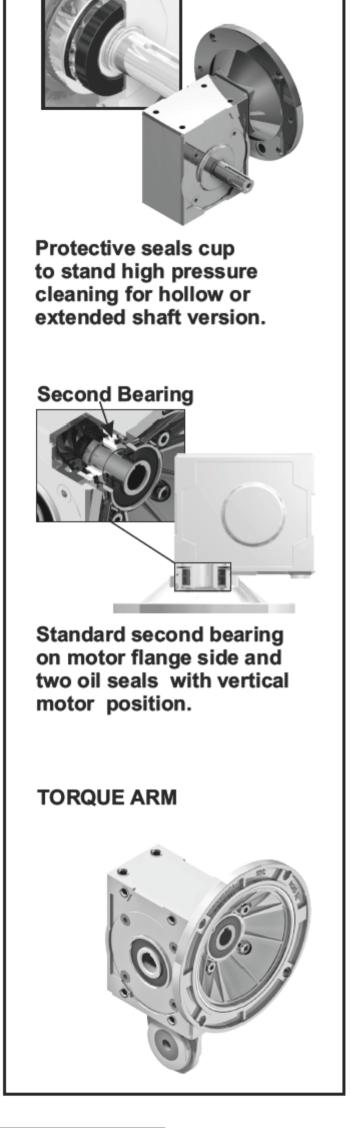








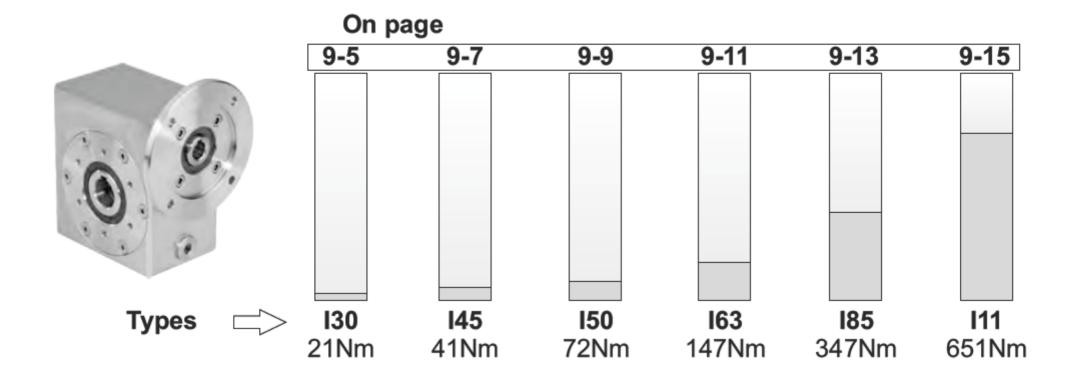


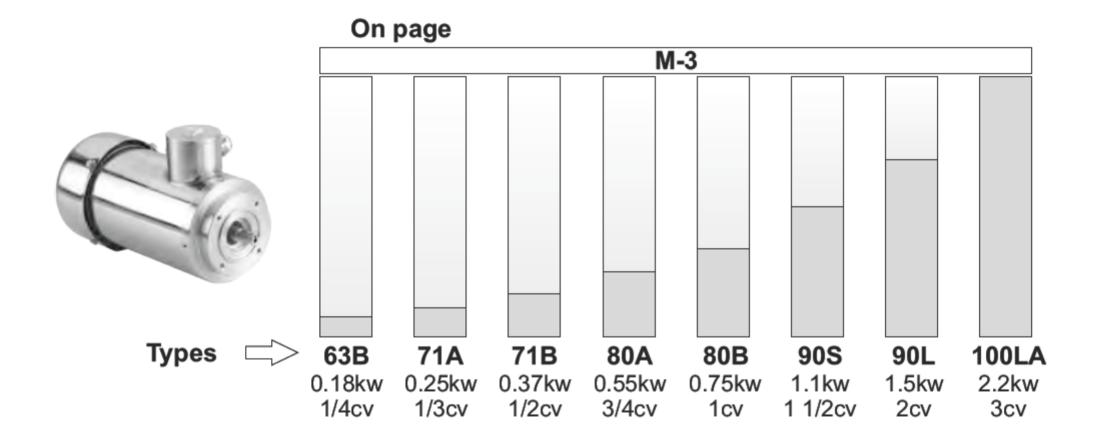


**OPTIONS** 



# Specific type datasheet on page...





Size

0

Type

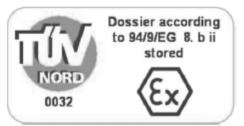
Mounting

Ratio

Output shaft

Hub Meo

Motor size



On request we can deliver our products according to the ATEX

### **BEQUIRED POWER**

Lifting	$P [KW] = \frac{M [Kg] \cdot g [9.81] \cdot v [m / s]}{1000}$
Rotation	P [KW] = M [Nm] • n [rpm] 9550
Linear movement	$P[KW] = \frac{F[N] \cdot v[m/s]}{1000}$

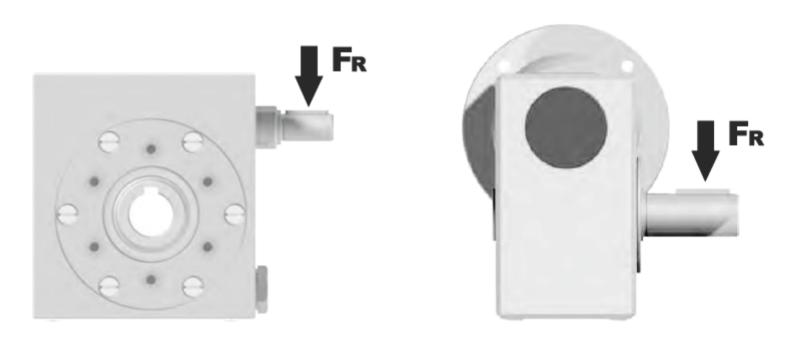
### **TORQUE**

$$\mathbf{M} [\text{Nm}] = \frac{9550 \cdot \mathbf{P} [\text{KW}]}{\mathbf{n} [\text{rpm}]}$$

$$\mathbf{M} [\text{lb in}] = \frac{63030 \cdot \mathbf{P} [\text{HP}]}{\mathbf{n} [\text{rpm}]}$$

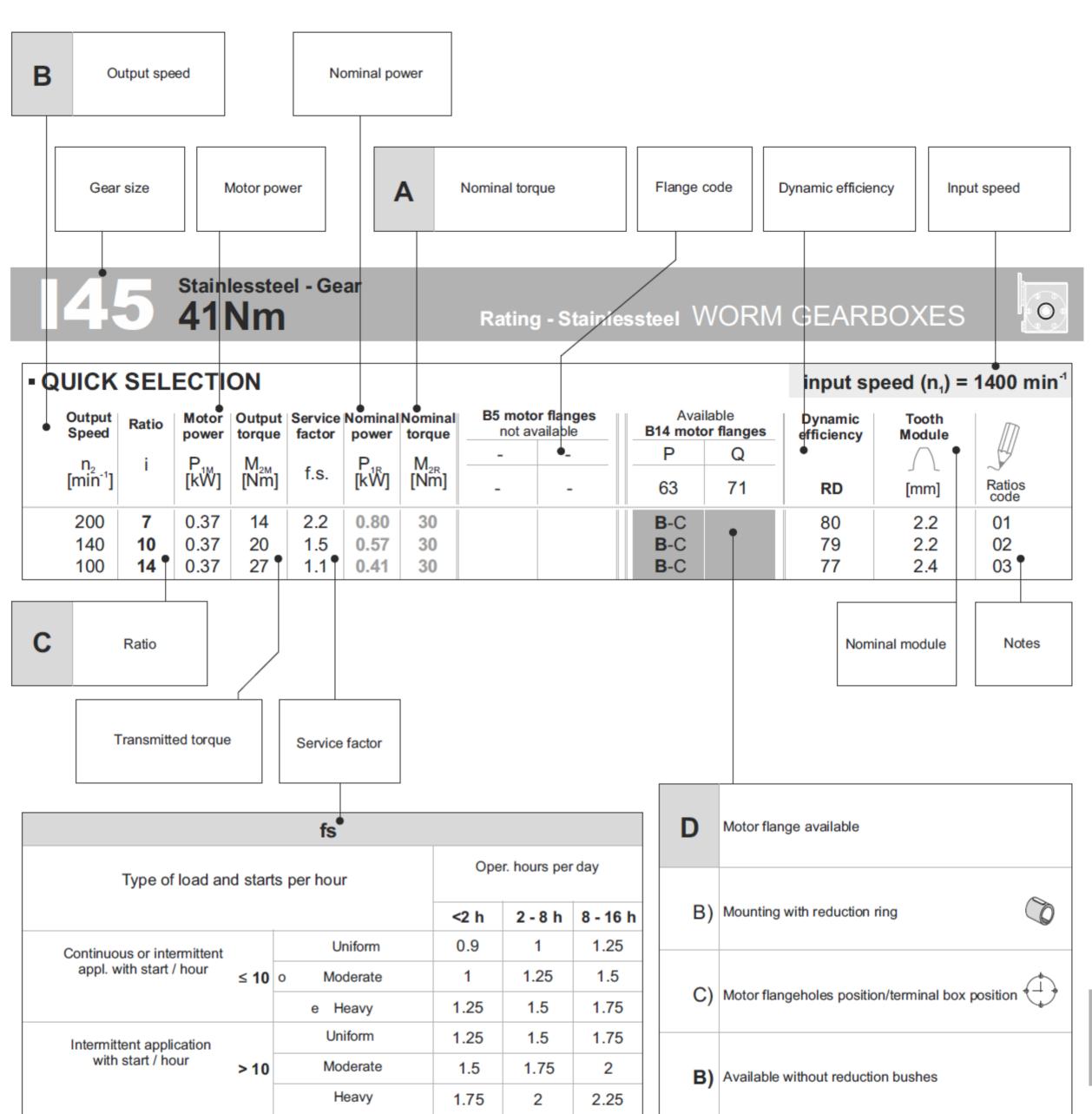
### RADIAL LOADS

- Radial load generated by external transmissions keyed onto input and/or output shafts.



	$\mathbf{F}_{R}[N] = \frac{\mathbf{M}[Nm] \cdot 2000}{\mathbf{d}[mm]} \cdot \mathbf{f}_{K}$	$\mathbf{F}_{R}[N] = \frac{\mathbf{M}[lb in] \cdot 8.9}{\mathbf{d}[in]} \cdot \mathbf{f}_{K}$
М	Output torque	
d	Diam. of driving element	
<b>f</b> <sub>K</sub>	Coefficient factor 1.15 Gear wheels 1.25 Chain sprochets 1.75 Narrow V-belt pulley 2.50 Flat belt pulley	

<sup>—</sup> If your application requires higher radial loads, contact our technical office. Higher load may be possible.



Α	Select required torque (according to service factor)
В	Select ouput speed
С	On the same line of selected geared motor, you can find the gear ratio
D	Select motor flange available (if requested)

# Stainlessteel - Gear 21Nm



<b>QUICK</b>	SEL	ECTI	ON								input spe	eed (n <sub>1</sub> ) =	1400 min <sup>-1</sup>
Output Speed	Ratio	Motor power	Output torque	Service factor	Nominal power	Nominal torque		or flanges vailable	Avail B14 moto		Dynamic efficiency	Tooth Module	
n.	i	P	M <sub>2M</sub>		P	M <sub>2R</sub>	-	-	O	Р			44
n <sub>2</sub> [min <sup>-1</sup> ]		P <sub>M</sub> [kW]	[Nm]	f.s.	P <sub>1R</sub> [kŴ]	[Nm]	-	-	56	63	RD	[mm]	Ratios code
280	5	0.18	5	3.3	0.60	17			B-C		82	1.26	09
200	7	0.18	7	2.4	0.44	17			B-C		80	1.44	01
140	10	0.18	10	1.8	0.32	17			B-C		78	1.44	02
93	15	0.18	13	1.4	0.25	19			B-C		73	1.44	03
70	20	0.18	17	1.1	0.20	19			B-C		70	1.09	04
47	30	0.12	15	1.4	0.17	21			B-C		62	1.44	05
35	40	0.12	19	1.1	0.13	20			B-C		57	1.09	06
23	61	0.09	19	1.1	0.10	20			B-C		50	0.72	07
17.5	80	0.09	16	1.0	0.06	16			B-C		48	0.56	08
* The nor	minal po	ower sho	ould be r	educed	if the an	bient tem	perature is	≥ 30°C, or	when a cool	er gearbox	is required.		

( B) Supplied with Reduction Bushing B) Available on Request without reduction bushing **Motor Flanges Available** 

◆ → C) Motor Flange Holes Position

**EN** Unit **I30** is supplied with synthetic oil, providing "long life" lubrication. For mounting position V5-V6 please contact us.

See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

### **-LUBRICATION I30 Oil Quantity 0.10 Lt.** AGIP Telium VSF 320 SHELL Omala S4 WE 320

For all details on lubrication and plugs check our website

tab. 1

#### -RADIAL AND AXIAL LOADS **Output shaft n**<sub>2</sub> [min<sup>-1</sup>] FR [N] [N] 120 600 200 700 150 140 100 160 800 75 180 900 50 200 1000 1250 25 250 15 280 1400 Input shaft FR FA [min<sup>-1</sup>] [N] [N] DX<sup>(\*)</sup> SX 1400 100 \*Strong axial loads in the DX direction are not allowed.

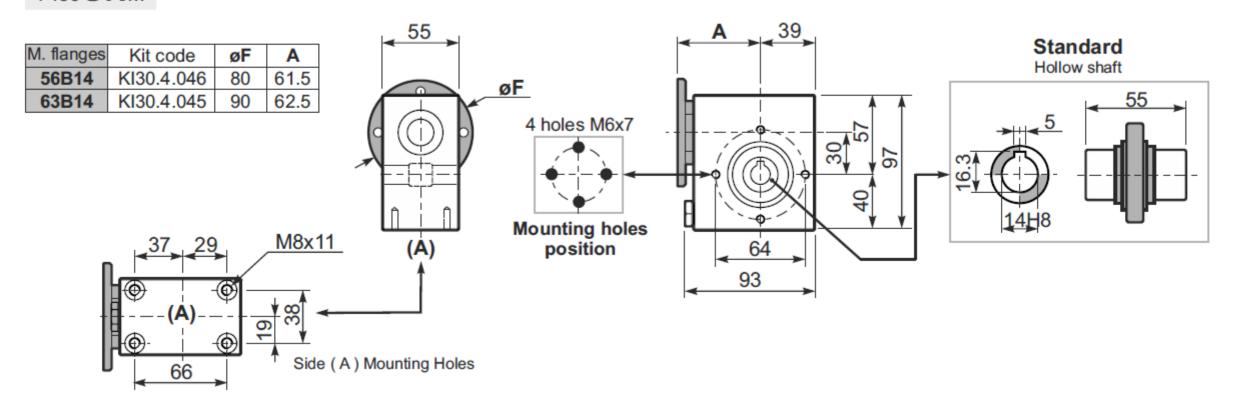
tab. 2

21Nm

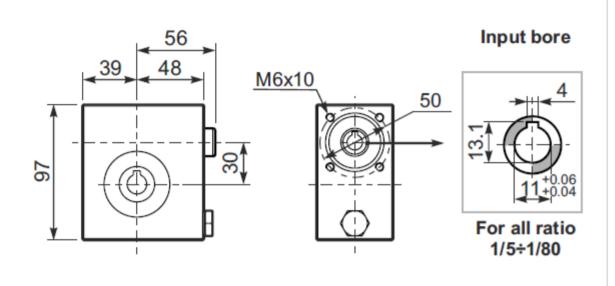
130

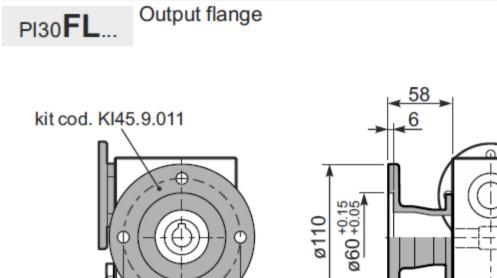


Gearbox weight 2.5 kg



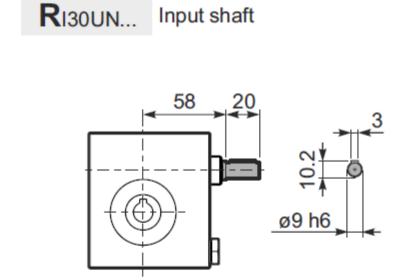


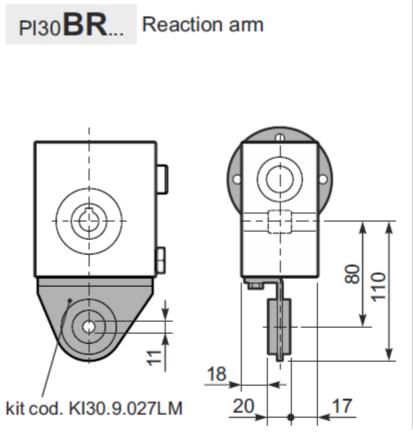


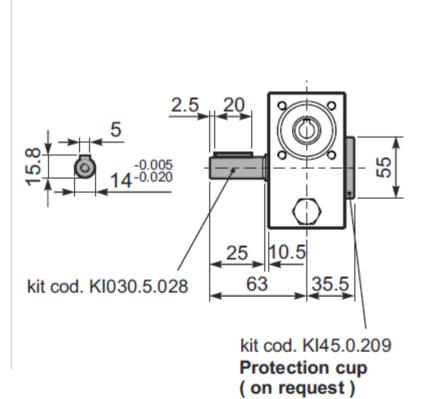


8.5

PI30.....**S**...







Single Shaft

85.5

<ul><li>QUICK</li></ul>	SEL	ECTI	ON								input sp	eed (n <sub>1</sub> ) =	1400 min <sup>-1</sup>
Output Speed	Ratio	Motor power	Output torque	Service factor	Nomina power	Nominal torque		or flanges vailable		ilable or flanges	Dynamic efficiency	Tooth Module	///
n.	i	Р	Mau		Pas	M <sub>2R</sub>	-	-	Р	Q			
n <sub>2</sub> [min <sup>-1</sup> ]	·	P <sub>M</sub> [kW]	M <sub>2M</sub> [Nm]	f.s.	P <sub>1R</sub> [kŴ]	[Nm]	-	-	63	71	RD	[mm]	Ratios code
200	7	0.37	14	2.2	0.80	30			B-C		80	2.2	01
140	10	0.37	20	1.5	0.57	30			B-C		79	2.2	02
100	14	0.37	27	1.1	0.41	30			B-C		77	2.4	03
67	21	0.37	36	1.2	0.43	41			B-C		67	1.6	04
50	28	0.25	31	1.3	0.33	41			B-C		65	2.5	05
38	37	0.25	40	1.0	0.26	41			B-C		63	1.8	06
30	46	0.25	46	0.9	0.22	41			B-C		59	1.5	07
23	60	0.18	41	1.0	0.18	41			B-C		56	1.2	08
20	70	0.12	31	1.0	0.12	30			B-C		54	1.0	09
13.7	102	0.09	31	1.0	0.09	29			B-C		49	0.72	10

<sup>\*</sup> The nominal power should be reduced if the ambient temperature is ≥ 30°C, or when a cooler gearbox is required.

Motor Flanges Available

B) Supplied with Reduction Bushing B) Available on Request without reduction bushing



**EN** Unit **I45** is supplied with synthetic oil, providing "long life" lubrication. For mounting position V5-V6 please contact us.

See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

*LUBRICATION 145	Oil Quantity 0.24 Lt.
AGIP Telium VSF 320	SHELL Omala S4 WE 320

For all details on lubrication and plugs check our website

tab. 1

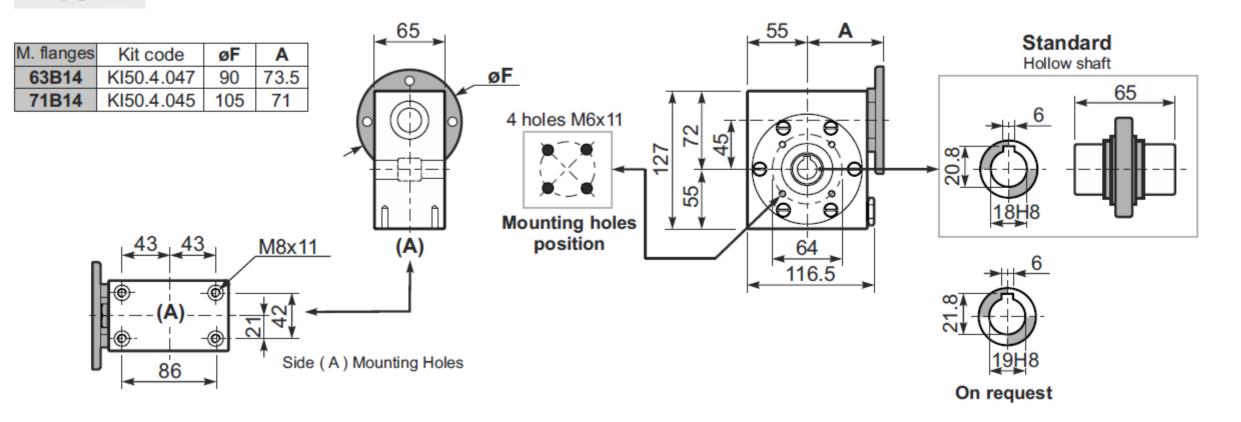
#### -RADIAL AND AXIAL LOADS **Output shaft** FR **n<sub>2</sub>** [min<sup>-1</sup>] FA [N] [N] 900 200 180 150 200 1000 100 220 1100 75 240 1200 **50** 260 1400 25 300 1800 2000 15 400 Input shaft **n**₁ [min⁻¹] FR FA [N] [N] SX 1400 42 210 \*Strong axial loads in the DX direction are not allowed.

tab. 2

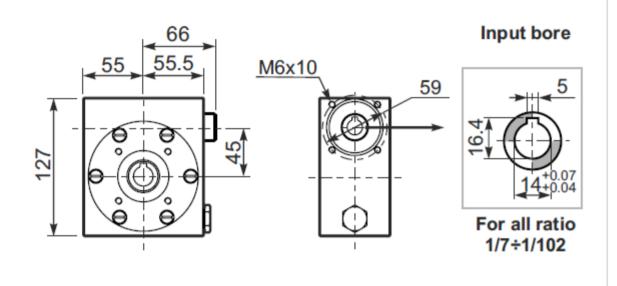


Basic wormbox

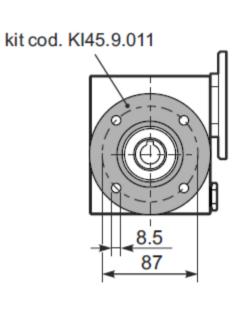
Gearbox 5.0 kg weight

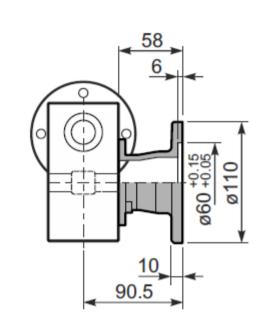




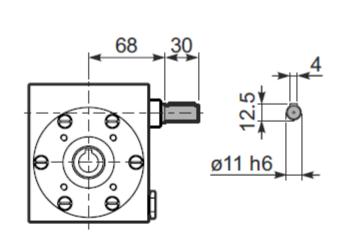


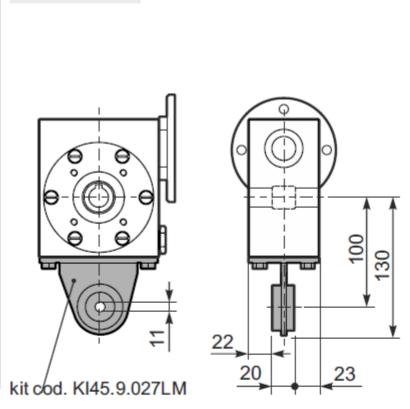






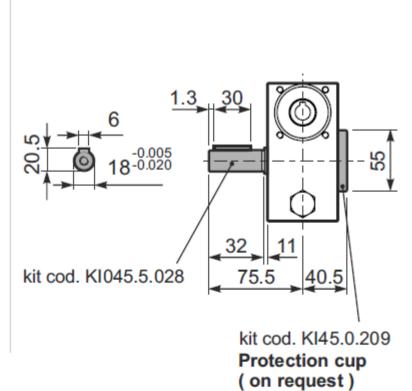






Reaction arm

PI45**BR**...



Single Shaft

PI45.....**S**...

# 50 Stainlessteel - Gear 72Nm



Output Speed	Ratio	Motor power	Output torque	Service factor	Nominal power	Nominal torque		r flanges ailable		vailab otor f	e anges	Dynamic efficiency	Tooth Module	////
n.	i	P	M <sub>2M</sub>	_	Pas	M <sub>2R</sub>	-	-	P	Q	R			64
n <sub>2</sub> [min <sup>-1</sup> ]	•	[kW]	[Nm]	f.s.	P <sub>1R</sub> [kW]	[Nm]	-	-	63	71	80	RD	[mm]	Ratios code
200	7	0.75	29	1.9	1.5	57			B-C	В		82	2.5	01
140	10	0.75	41	1.5	1.1	62			B-C	В		80	2.4	02
100	14	0.75	57	1.2	0.90	68			B-C	В		79	2.6	03
78	18	0.55	51	1.2	0.67	62			B-C	В		75	2.0	04
54	26	0.55	67	1.0	0.54	66			B-C	В		69	2.7	05
47	30	0.55	79	0.9	0.50	72			B-C	В		70	2.5	12
39	36	0.37	63	1.2	0.43	72			B-C			69	2.1	06
33	43	0.37	72	1.0	0.35	68			B-C			66	1.8	07
23	60	0.25	59	1.0	0.26	62			B-C			58	1.3	08
21	68	0.25	66	0.9	0.22	58			B-C			57	1.2	09
17.5	80	0.18	53	1.1	0.19	57			B-C			54	1.0	10
14	100	0.12	41	1.3	0.15	51			B-C			50	0.8	11

Motor Flanges Available

( B) Supplied with Reduction Bushing B) Available on Request without reduction bushing



C) Motor Flange Holes Position

**EN** Unit **I50** is supplied with synthetic oil, providing "long life" lubrication. For mounting position V5-V6 please contact us.

See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

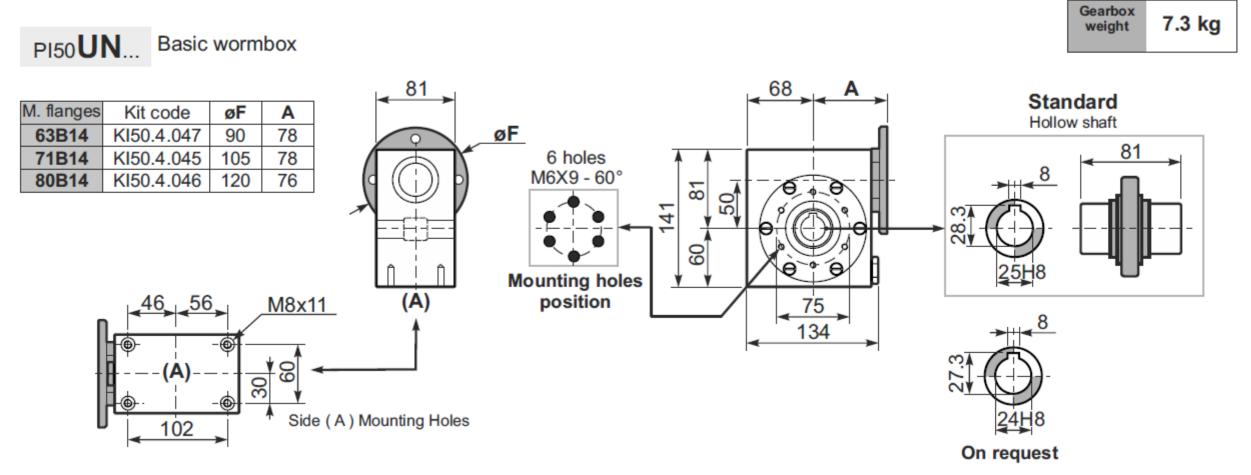
### **LUBRICATION I50 Oil Quantity 0.38 Lt** AGIP Telium VSF 320 SHELL Omala S4 WE 320

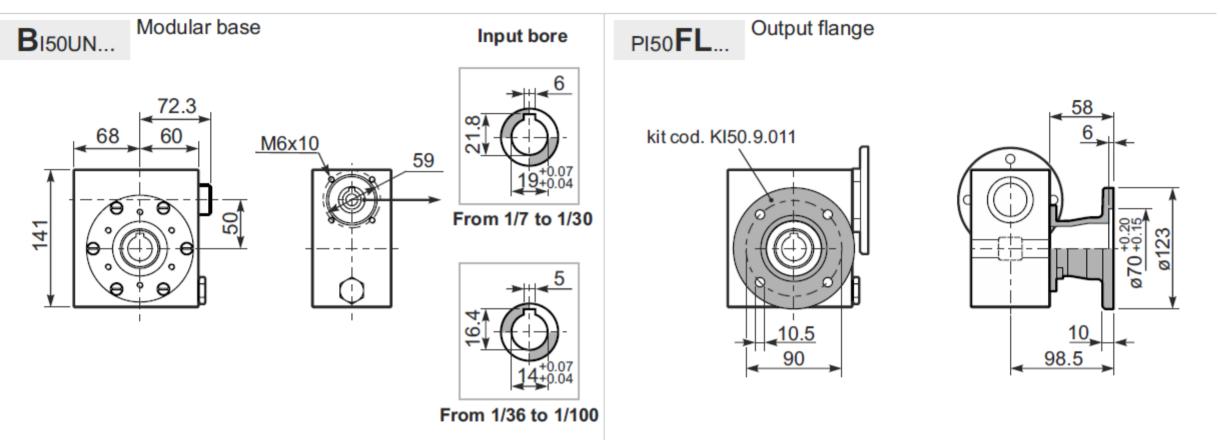
For all details on lubrication and plugs check our website

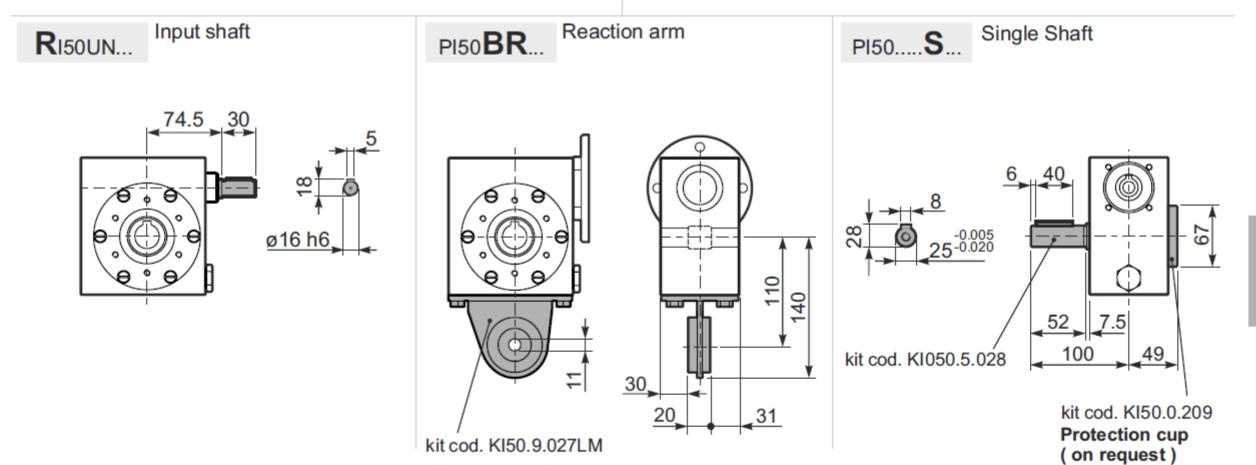
tab. 1

#### -RADIAL AND AXIAL LOADS **Output shaft** FA FR [min<sup>-1</sup>] [N] [N] 240 1200 200 1400 150 280 100 300 1500 75 340 1700 50 380 1900 480 2500 25 15 560 2800 Input shaft FR FA [min<sup>-1</sup>] [N] [N] 1400 380 \*Strong axial loads in the DX direction are not allowed.

tab. 2







# Stainlessteel - Gear 147Nm



- QUICK	SELE	CTIC	N										input s	speed (n₁)	= 1400 min <sup>-1</sup>
Output Speed	Ratio	Motor power	Output torque	Service factor		Nominal torque		r flanges ailable		A <b>B14 m</b>	vailabl otor fl		Dynamic efficiency	Tooth Module	
n.	i	P	M <sub>2M</sub>		Р.,	M <sub>2R</sub>	-	-		Q	R	T			
n <sub>2</sub> [min <sup>-1</sup> ]	'	P <sub>M</sub> [kW]	[Nm]	f.s.	P <sub>iR</sub> [kW]	[Nm]	-	-		71	80	90	RD	[mm]	Ratios code
200	7	1.8	71	1.8	3.2	125				В-С	B-C		83	3.1	01
140	10	1.8	99	1.4	2.4	134				B-C	B-C		81	3.1	02
93	15	1.5	121	1.1	1.7	138				B-C	B-C		79	3.1	03
74	19	1.1	111	1.2	1.4	138				B-C	B-C		78	2.6	04
58	24	1.1	135	1.0	1.2	142				B-C	B-C		75	2.0	05
47	30	1.1	167	0.9	0.96	146				B-C	B-C		74	3.2	06
39	36	0.75	125	1.2	0.88	147				B-C	B-C		68	2.7	07
31	45	0.55	111	1.2	0.67	135				B-C	С		66	2.1	08
21	67	0.55	151	0.8	0.45	124				B-C	С		60	1.5	09
17.5	80	0.37	115	1.0	0.38	119				B-C	С		57	1.3	10
14.9	94	0.37	123	1.0	0.36	119				B-C	С		52	1.1	11
* The non	ninal pov	wer shou	ıld be re	duced if	the amb	oient temp	perature is	≥ 30°C, or	w	hen a	coole	gearbo	ox is required	l.	

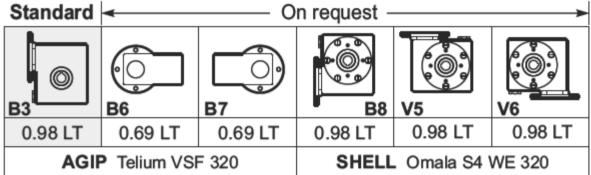
(C) B) Supplied with Reduction Bushing B) Available on Request without reduction bushing

C) Motor Flange Holes Position

**EN** Unit **I63** is supplied with synthetic oil, providing "long life" lubrication. For mounting position V5-V6 please contact us.

Motor Flanges Available

See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.



For all details on lubrication and plugs check our website

tab. 1

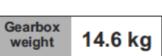
#### -RADIAL AND AXIAL LOADS **Output shaft** FA FR $n_2$ 200 360 1800 400 2000 150 2300 100 460 500 2500 75 3000 50 600 25 3800 700 15 800 4000 Input shaft FR FA [min<sup>-1</sup>] [N] [N] DX<sup>(\*)</sup> SX 1400 450 \*Strong axial loads in the DX direction are not allowed.

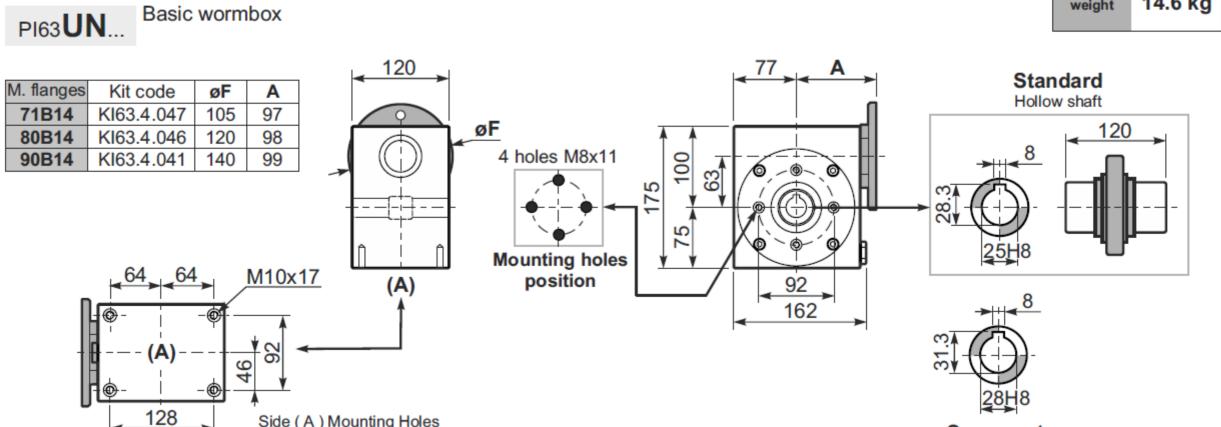
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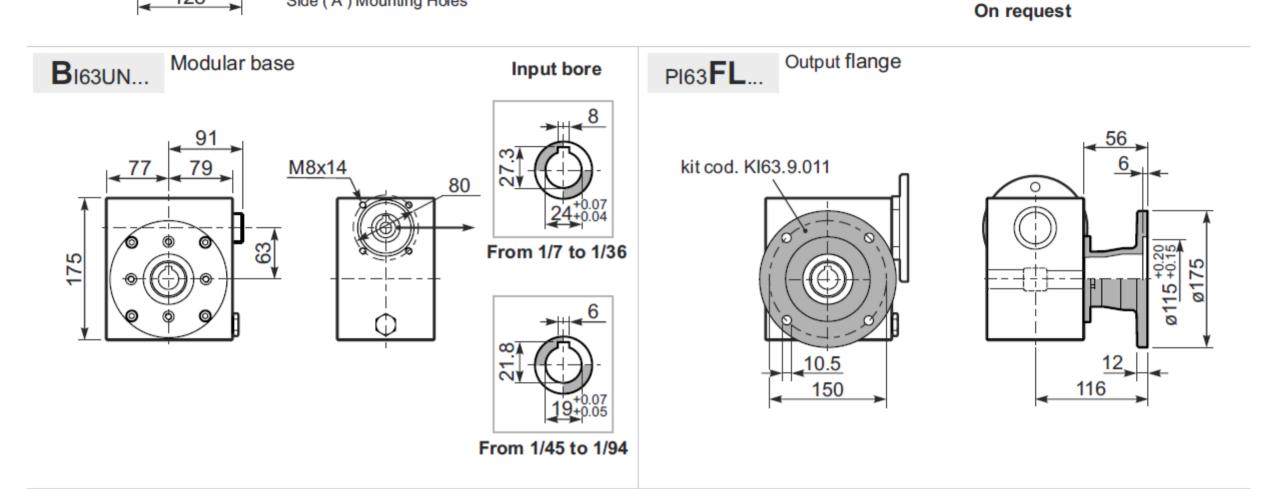
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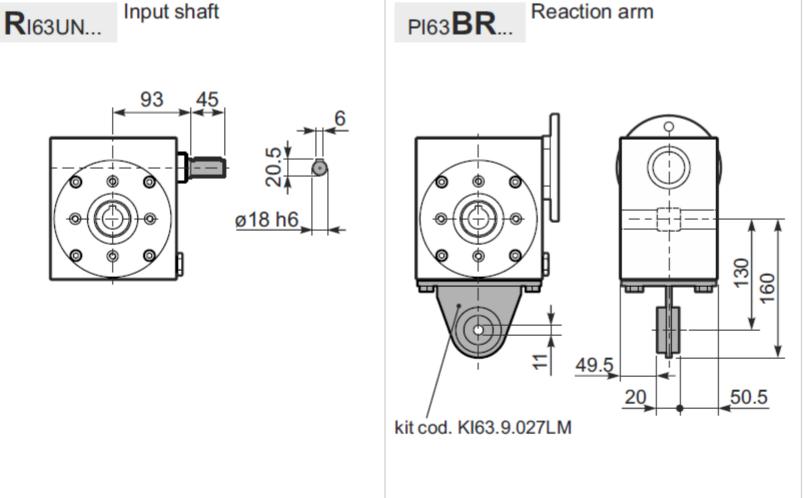
The nominal power should be reduced if the ambient temperature is 2.50°C, or when a cooler gearbox is required

### 147Nm

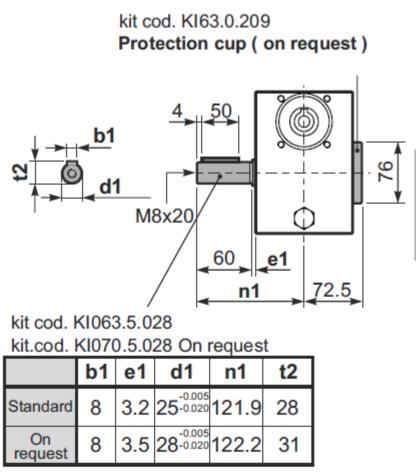








Side (A) Mounting Holes



Single Shaft

PI63.....**S**...



QUICK	SEL	ECTI	ON							input sp	oeed (n₁) =	1400 mir
Output Speed	Ratio	Motor power	Output torque	Service factor	Nominal power	Nominal torque		lable r flanges	Available B14 motor flanges	Dynamic efficiency	Tooth Module	
n.	i	P	M <sub>2M</sub>		P.s	M <sub>2R</sub>	D	E	U			
n <sub>2</sub> [min <sup>-1</sup> ]	'	P <sub>.w</sub> [kW]	[Nm]	f.s.	P <sub>1</sub> [kW]	[Nm]	80	90	100-112	RD	[mm]	Ratios code
200	7	4.0	168	1.5	6.1	257	В	В		88	4.23	01
140	10	4.0	218	1.3	5.2	284	В	В		80	4.2	02
100	14	3.0	223	1.4	4.1	305	В	В		78	4.5	03
70	20	2.2	237	1.2	2.7	294	В	В		79	3.4	04
64	22	2.2	258	1.1	2.5	294	В	В		78	3.1	05
50	28	2.2	315	1.1	2.4	347	В	В		75	4.7	06
37	38	1.5	276	1.2	1.8	336	В			71	3.5	07
30	46	1.5	320	1.0	1.5	326	В			68	3.1	08
27	52	1.1	258	1.1	1.2	289	В			66	2.7	09
21	67	1.1	327	0.9	0.97	289	В			65	2.1	10
18.9	74	0.75	220	1.2	0.91	268	В			58	1.9	11
14.6	96	0.55	191	1.3	0.70	242	В			53	1.5	12

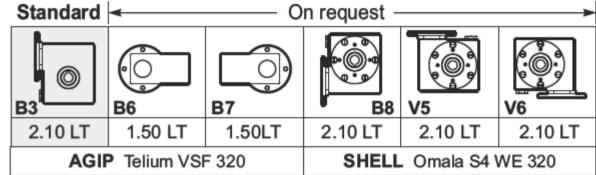
B) Supplied with Reduction Bushing B) Available on Request without reduction bushing

(C) Motor Flange Holes Position

Unit **I85** is supplied with synthetic oil, providing "long life" lubrication. For mounting position V5-V6 please contact us.

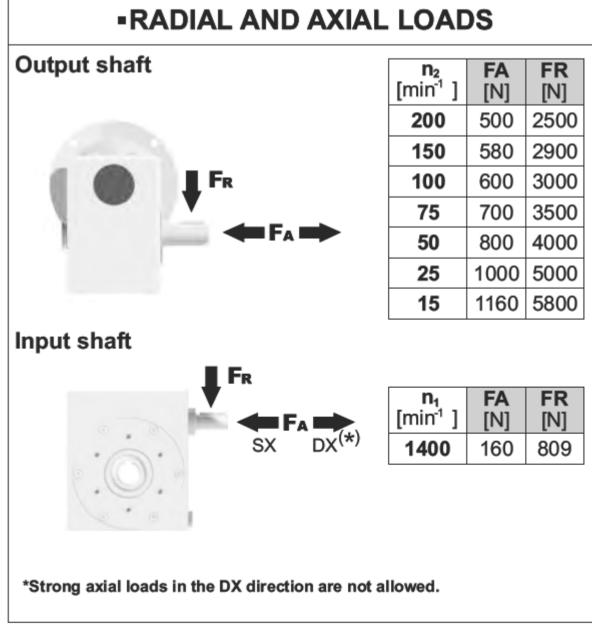
Motor Flanges Available

See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.



For all details on lubrication and plugs check our website

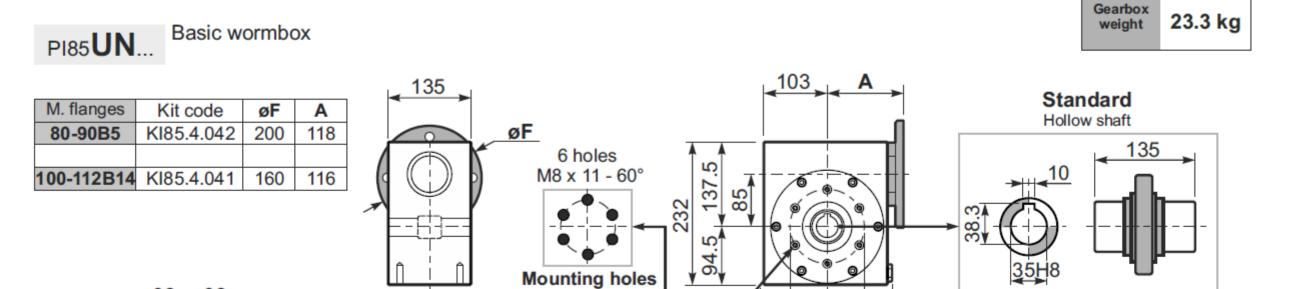
tab. 1



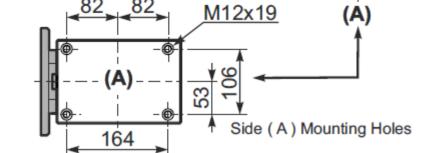
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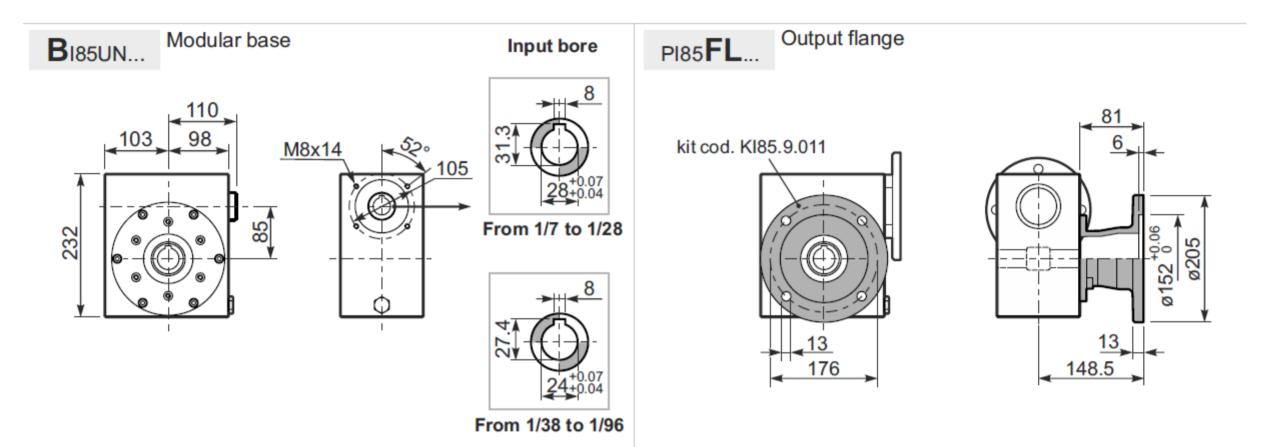
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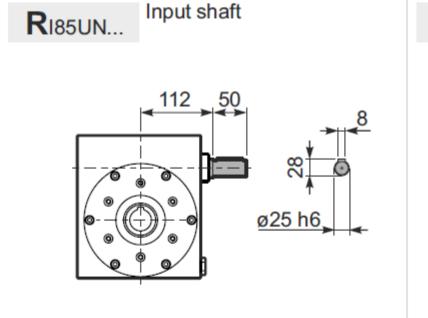
120 202

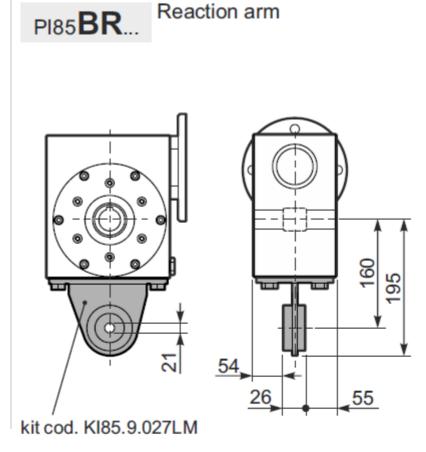


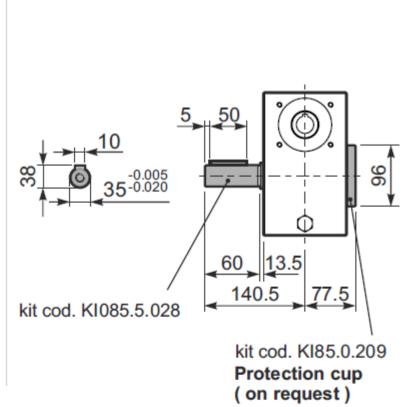
position











Single Shaft

PI85.....**S**...

# 111

# Stainlessteel - Gear 651Nm



QUICK	SEL	ECTI	ON							input sp	oeed (n₁) =	1400 mi
Output Speed	Ratio	Motor	Output torque	Service factor	Nominal power	Nominal torque		lable r flanges	Available B14 motor flanges	Dynamic efficiency	Tooth Module	
n.	i	P	M <sub>2M</sub>		P.,	M <sub>2R</sub>	D	E	U			
n <sub>2</sub> [min <sup>-1</sup> ]	'	P <sub>IM</sub> [kŴ]	[Nm]	f.s.	P <sub>1R</sub> [kŴ]	[Nm]	80	90	100-112	RD	[mm]	Ratios code
200	7	4.0	168	2.9	11.5	483	В	В		88	5.5	01
140	10	4.0	235	2.2	9.0	525	В	В		86	5.4	02
88	16	4.0	358	1.5	6.0	536	В	В		82	5.3	03
70	20	4.0	447	1.2	4.9	546	В	В		82	4.5	04
61	23	3.0	377	1.4	4.1	515	В	В		80	3.9	05
47	30	3.0	467	1.4	4.2	651	В	В		76	5.6	06
37	38	3.0	583	1.1	3.3	641	В	В		75	4.7	07
31	45	2.2	493	1.2	2.7	599	В	В		73	4.0	08
26	53	2.2	557	1.1	2.5	620	В	В		70	3.5	09
22	64	1.5	452	1.2	1.8	536	В			69	2.9	10
16.7	84	1.1	410	1.2	1.3	494	В			65	2.2	11
14.1	99	1.1	446	1.1	1.2	483	В			60	1.9	12

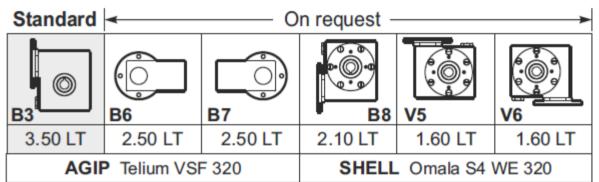
Motor Flanges Available

B)Supplied with Reduction Bushing B)

Motor Flange Holes Position

**EN** Unit **I11** is supplied with synthetic oil, providing "long life" lubrication. For mounting position V5-V6 please contact us.

See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.



For all details on lubrication and plugs check our website

tab. 1

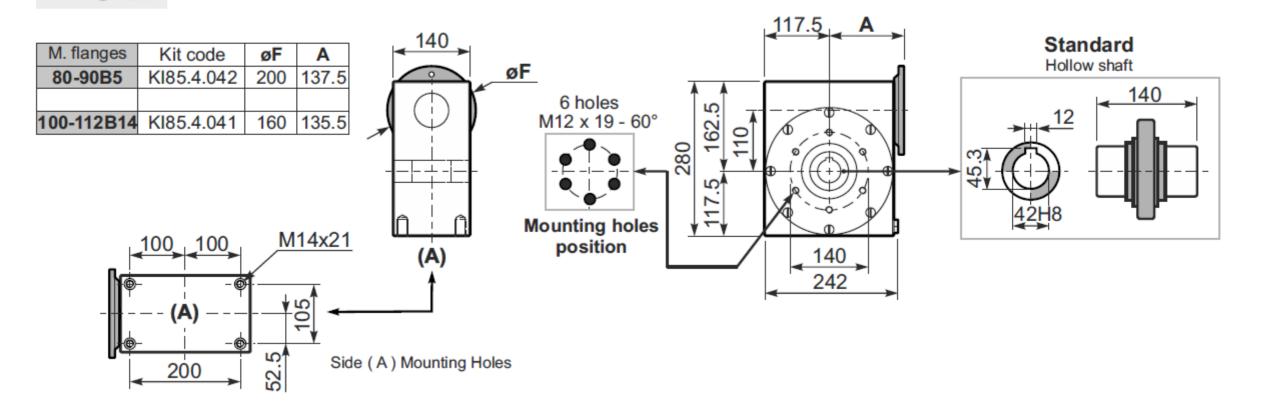
#### RADIAL AND AXIAL LOADS **Output shaft** FR [min<sup>-1</sup>] [N] 200 2900 600 700 3300 150 100 750 3600 800 75 4000 **50** 920 4600 1200 6000 25 1400 7000 15 Input shaft FR FA [min<sup>-1</sup>] [N] [N] DX<sup>(\*)</sup> SX 1400 1140 228 \*Strong axial loads in the DX direction are not allowed.

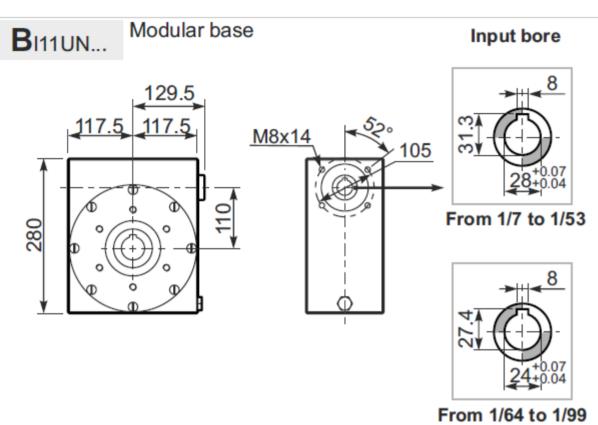
tab. 2

0

Basic wormbox PI11**UN**...

Gearbox 38.5 kg weight





PI11**BR**... 56.5

57.5

Reaction arm

kit cod. KI11.9.027LM

Input shaft **R**I11UN...

> 131.5 50 ø25 h6,



### **Contact Us**

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